

# Designs for Response Surface Models with Random Block Effects

by

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# Overview

- Model and Notation
- Motivation and Literature Review
- Design Dependence Problem
- Design criteria
- Quantile Dispersion Graphs (QDGs)
- Sequential Generation of D-optimal designs

## Model and Notation

- Consider the following model of order  $d (\geq 1)$  in  $k$  input (control) variables  $x_1, x_2, \dots, x_k$

$$\mathbf{y} = \beta_0 \mathbf{1}_n + \mathbf{X}\boldsymbol{\beta} + \mathbf{Z}\boldsymbol{\gamma} + \boldsymbol{\epsilon}, \quad (1)$$

where

$\mathbf{y}$  is a vector of responses,

$\beta_0$  and  $\boldsymbol{\beta} = (\beta_1, \beta_2, \dots, \beta_p)'$  are unknown parameters,

$\boldsymbol{\gamma} \sim N(\mathbf{0}, \sigma_\gamma^2 \mathbf{I}_b)$

$\boldsymbol{\epsilon} \sim N(\mathbf{0}, \sigma_\epsilon^2 \mathbf{I}_n)$

- $\mathbf{X}_{n \times p}$  and  $\mathbf{Z}_{n \times b}$  are known matrices with ranks  $p$  and  $b$ , respectively.

- $\mathbf{X} = \begin{pmatrix} f'(x_1) \\ f'(x_2) \\ \vdots \\ f'(x_n) \end{pmatrix}$ ,  $f'(x_u) (u = 1, 2, \dots, n)$  are vectors whose elements are powers and crossproducts of powers of  $x_1, x_2, \dots, x_k$  of degree  $d$  evaluated at  $x_u$ .

- $\mathbf{Z} = \text{diag}(1_{n_1}, 1_{n_2}, \dots, 1_{n_b})$

- **Analysis of Response Surface Models (RSMs)** - Khuri (1992, 1996, 2006)
- **Designs for RSMs with *fixed* block effects**
  - Atkinson and Donev (1989)
  - Trinca and Gilmour (2000)
  - Cook and Nachtsheim (1989)
- **Designs for RSMs with *random* block effects**
  - Cheng (1995)
  - Atkins and Cheng (1999)
  - Goos and Vandebroek (2001)

- **Exchange-type algorithms**

- Fedorov (1972)
- DETMAX algorithm (Mitchell, 1974)
- Modified Fedorov algorithm (Cook and Nachtsheim, 1989)
- KL-exchange and BLKL algorithm (Atkinson and Donev, 1989)
- Coordinate exchange algorithm (Meyer and Nachtsheim, 1995)
- First-Order algorithm (Fedorov, Gagnon, Leonov and Wu, 2007)

- An excellent treatment of the construction of D-optimal designs is given in Atkinson and Donev (1992), Goos (2002) and Atkinson, Donev and Tobias (2007) .

## Design Dependence Problem

- What is the “Design Dependence Problem” ?

- The prediction variance *depends* on the unknown parameters.

- ⇒ Assessment of the design effect on the prediction variance depends on the value of those unknown parameters.

- Methods to deal with this *dependence* problem

- ① locally optimal designs
- ② **sequential method**
- ③ Bayesian approach
- ④ **quantile dispersion graphs**

## Design Criteria

Model (1) can be written as

$$\mathbf{y} = \mathbf{W}\boldsymbol{\tau} + \mathbf{Z}\boldsymbol{\gamma} + \boldsymbol{\epsilon}, \quad (2)$$

where  $\boldsymbol{\tau} = (\beta_0, \boldsymbol{\beta}')'$  and  $\mathbf{W} = [\mathbf{1}_n : \mathbf{X}]$ . Hence,

$$\begin{aligned} E(\mathbf{y}) &= \boldsymbol{\mu} \\ &= \beta_0 \mathbf{1}_n + \mathbf{X}\boldsymbol{\beta} \\ &= \mathbf{W}\boldsymbol{\tau} \end{aligned}$$

$$\begin{aligned} V(\mathbf{y}) &= \boldsymbol{\Sigma} \\ &= \sigma_\epsilon^2 \mathbf{I}_n + \sigma_\gamma^2 \mathbf{Z}\mathbf{Z}' \\ &= \sigma_\epsilon^2 \mathbf{A} \end{aligned}$$

where

$$\mathbf{A} = \text{diag}(\mathbf{A}_1, \mathbf{A}_2, \dots, \mathbf{A}_b), \quad (3)$$

$\mathbf{A}_l = \mathbf{I}_{n_l} + \eta \mathbf{J}_{n_l}$  ( $l = 1, 2, \dots, b$ ), and  $\eta = \sigma_\gamma^2 / \sigma_\epsilon^2$ .

## Design Criteria contd...

- If  $\eta = \sigma_\gamma^2 / \sigma_\epsilon^2$  is known, then

$$\hat{\boldsymbol{\tau}} = (\mathbf{W}'\mathbf{A}^{-1}\mathbf{W})^{-1}\mathbf{W}'\mathbf{A}^{-1}\mathbf{y}. \quad (4)$$

and the variance-covariance matrix is

$$\text{Var}(\hat{\boldsymbol{\tau}}) = (\mathbf{W}'\mathbf{A}^{-1}\mathbf{W})^{-1}\sigma_\epsilon^2. \quad (5)$$

Let  $\hat{y}(\mathbf{x}) = \mathbf{g}'(\mathbf{x})\hat{\boldsymbol{\tau}}$  be the *predicted response* at a point  $\mathbf{x}$  in the experimental region  $R$ , where  $\mathbf{g}'(\mathbf{x}) = [1, \mathbf{f}'(\mathbf{x})]$ .

## Design Criteria contd...

- $\hat{y}(\mathbf{x}) = \mathbf{g}'(\mathbf{x})\hat{\boldsymbol{\tau}}$
- The prediction variance for  $\hat{y}(\mathbf{x})$ ,  $Var[\hat{y}(\mathbf{x})]$ , is of the form

$$Var[\hat{y}(\mathbf{x})] = \mathbf{g}'(\mathbf{x})(\mathbf{W}'\mathbf{A}^{-1}\mathbf{W})^{-1}\mathbf{g}(\mathbf{x})\sigma_{\epsilon}^2. \quad (6)$$

- The *scaled prediction variance* is defined as

$$\frac{n}{\sigma_{\epsilon}^2}Var[\hat{y}(\mathbf{x})] = n[\mathbf{g}'(\mathbf{x})(\mathbf{W}'\mathbf{A}^{-1}\mathbf{W})^{-1}\mathbf{g}(\mathbf{x})] \quad (7)$$

- **A criterion for the choice of a design is the minimization of  $\frac{n}{\sigma_{\epsilon}^2}Var[\hat{y}(\mathbf{x})]$ .**

## Another Design Criteria - Power

(Saha and Khuri, 2008, Journal of Applied Statistics, under review)

- Let us rewrite model (2) as

$$\mathbf{y} = \mathbf{W}\boldsymbol{\tau} + \boldsymbol{\epsilon}^* \quad (8)$$

where  $\boldsymbol{\tau} = (\beta_0, \boldsymbol{\beta}')'$ ,  $\mathbf{W} = [\mathbf{1}_n : \mathbf{X}]$  and  $\boldsymbol{\epsilon}^* = \mathbf{Z}\boldsymbol{\gamma} + \boldsymbol{\epsilon}$ .

- Consider the hypothesis test

$$H_0 : \mathbf{L}\boldsymbol{\tau} - \mathbf{d} = \mathbf{0} \text{ vs } H_a : \mathbf{L}\boldsymbol{\tau} - \mathbf{d} = \boldsymbol{\delta}$$

where

- $\mathbf{L}_{q \times (p+1)}$  is a known matrix of rank  $q (< p + 1)$ ,
- $\mathbf{d}$  is a known  $q \times 1$  vector, and
- $\boldsymbol{\delta}$  is an alternative value of  $\mathbf{L}\boldsymbol{\tau} - \mathbf{d} (\neq \mathbf{0})$ .

## Another Design Criteria contd...

- For known  $\eta$ , the generalized least squares (GLS) F test is based on

$$F_{GLS}(\eta) = \frac{(\mathbf{L}\hat{\boldsymbol{\tau}} - \mathbf{d})'[\mathbf{L}(\mathbf{W}'\mathbf{A}^{-1}\mathbf{W})^{-1}\mathbf{L}']^{-1}(\mathbf{L}\hat{\boldsymbol{\tau}} - \mathbf{d})}{qMS_E}$$

where  $MS_E$  denotes the error mean square for model (8), and is given by

$$MS_E = \frac{\mathbf{y}'[\mathbf{A}^{-1} - \mathbf{A}^{-1}\mathbf{W}(\mathbf{W}'\mathbf{A}^{-1}\mathbf{W})^{-1}\mathbf{W}'\mathbf{A}^{-1}]\mathbf{y}}{(n - p - 1)}$$

- The test statistic  $F_{GLS}(\eta)$  has an exact F distribution under  $H_0$  with  $q$  and  $n - p - 1$  degrees of freedom

## Another Design Criteria contd...

- Under  $H_a$ ,  $F_{GLS}(\eta)$  is distributed as a noncentral F with  $q$  and  $n - p - 1$  degrees of freedom and a noncentrality parameter,  $\xi$ , given by (see for example, Searle (1971, Section 3.6))

$$\xi = \delta' [L(W'A^{-1}W)^{-1}L']^{-1} \delta / \sigma_\epsilon^2$$

- The power of  $F_{GLS}(\eta)$  is a monotonically increasing function of the noncentrality parameter,  $\xi$ . Let us denote the power by  $\psi$ , which is given by

$$\psi = P[F_{GLS}(\eta) \geq F_{\alpha; q, n-p-1} | \xi \neq 0]$$

- Hence, **the noncentrality parameter and the power function of the  $F$ -test can be used as design criteria for comparing designs.**

## Quantile Dispersion Graphs (QDGs)

(Khuri, 1997, Journal of Applied Statistics)

- Study the distribution of a design criterion throughout the experimental region,  $R$ .
- Distribution is determined in terms of its *quantiles*.
- Displays the *dependence* of the design on the *model's parameters*.
- Key Advantage:  
Performance of a design evaluated *throughout the region*  $R$ , not based on a single measure, such as D-efficiency.

## Construction of QDGs

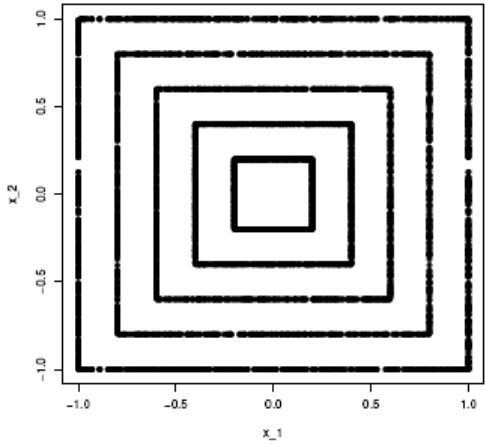
Using the *scaled prediction variance* as a design criterion:

$$\frac{n}{\sigma_\epsilon^2} \text{Var}[\hat{y}(\mathbf{x})] = n[\mathbf{g}'(\mathbf{x})(\mathbf{W}'\mathbf{A}^{-1}\mathbf{W})^{-1}\mathbf{g}(\mathbf{x})] \quad (9)$$

- Denote the scaled prediction variance of design  $D$ , at  $\mathbf{x}$  in  $R$ , by  $\Delta_D(\mathbf{x}, \eta)$ .
- Distribution of  $\Delta_D(\mathbf{x}, \eta)$  within  $R$  is determined in terms of its quantiles.
- $R_\lambda$  represents the surface of the region obtained by shrinking  $R$  by a factor  $\lambda$ .
- Parameter space,  $C$  is specified.
- For a given  $D$  and  $\eta \in C$ ,  $Q_D(p, \eta, \lambda)$  denotes the  $p$ th quantile on concentric surfaces  $R_\lambda$ .

## Construction of QDGs contd...

- Compute  $Q_D(p, \eta, \lambda)$  for several values of  $\eta$ .
- $Q_D^{min}(p, \lambda) = \min_{\eta \in C} Q_D(p, \eta, \lambda)$   
 $Q_D^{max}(p, \lambda) = \max_{\eta \in C} Q_D(p, \eta, \lambda)$
- Plotting these values against  $p$  results in the QDGs of the scaled prediction variance over  $R_\lambda$ .
- Understanding the QDGs:  
*Small* values of  $Q_D^{max}$  are desirable  $\Rightarrow$  *small prediction variance* within the experimental region,  $R$ .  
*Closeness* of the  $Q_D^{max}$  and  $Q_D^{min}$   $\Rightarrow$  *robustness* of the design to changes in  $\eta$ .



## Parameter Space

(Saha and Khuri, 2008, Journal of Quality Technology Quantitative Management, accepted)

- $H_0 : \eta = 0$ . If  $H_0$  is true, then  $S_\gamma / (\sigma_\epsilon^2 + m\sigma_\gamma^2) \sim \chi_r^2$ .
- However, if  $H_0$  is false, then the distribution of  $S_\gamma / (\sigma_\epsilon^2 + m\sigma_\gamma^2)$  is **not**  $\chi_r^2$ , but is a linear combination of two or more independently distributed chi-squared random variables.
- $G(\eta; \mathbf{y}) \sim F(r, f)$  (Harville and Fenech, 1985).
- The exact two-sided  $(1 - \alpha)100\%$  confidence interval on  $\eta$  is given by  $[l^*, u^*]$ , where  $l^*, u^*$  are, respectively, the roots of the following equations (Burdick and Graybill, 1992)

$$G(\eta; \mathbf{y}) = F_{1-\alpha/2; r, f}$$

$$G(\eta; \mathbf{y}) = F_{\alpha/2; r, f}$$

## Example: Using the scaled prediction variance as design criterion

- Experiment: effects of temperature and curing time on the shear strength of the bonding of galvanized steel bars with a certain adhesive.
- Batches of steel were selected at random over a period of 12 days (blocks). The same  $3^2$  design was run on each of the 12 dates. The variance components are  $\sigma_\gamma^2, \sigma_\epsilon^2$ .
- Design:  $3 \times 3$  factorial. The mean response is

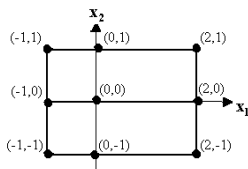
$$\eta(x) = \beta_0 + \beta_1 x_1 + \beta_2 x_2 + \beta_{11} x_1^2 + \beta_{22} x_2^2 + \beta_{12} x_1 x_2$$

$$x_1 = \frac{\text{temperature} - 400}{25}$$

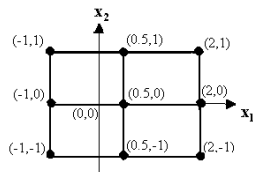
$$x_2 = \frac{\text{time} - 35}{5}$$

- The experimental region,  $R$ , is rectangular with  $-1 \leq x_1 \leq 2, -1 \leq x_2 \leq 1$ .

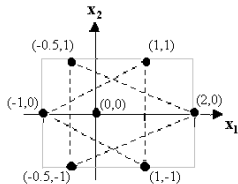
- $D_1$  is the combination of all  $3^2$  factorial designs (in those 12 blocks). We compare  $D_1$  with four other second-order designs.
- For each design, we consider the distribution of  $\Delta_D(\mathbf{x}, \eta)$  on each of several concentric rectangles,  $R_\lambda$  ( $0.5 < \lambda \leq 1$ ).
- In order to investigate the dependence of  $\Delta_D(\mathbf{x}, \eta)$  on  $\eta$ , we obtained the 95% confidence interval,  $C$ , namely  $(l^*, u^*) = (0.076, 0.967)$ .
- For each design and a selected value of  $\eta$  in  $C$ , quantiles of the distribution of  $\Delta_D(\mathbf{x}, \eta)$  are obtained for  $\mathbf{x} \in R_\lambda$ .
- The number of points chosen on each  $R_\lambda$  was 2000 consisting of 500 on each side.
- The quantiles are calculated for  $p = 0(0.05)1$ . The procedure is repeated for other values of  $\eta$  in  $C$ . Then  $Q_D^{max}(p, \lambda)$  and  $Q_D^{min}(p, \lambda)$  are calculated.



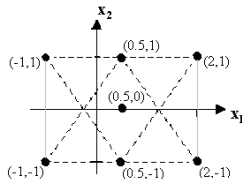
**D1**



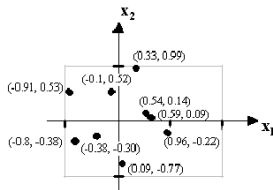
**D2**



**D3**



**D4**



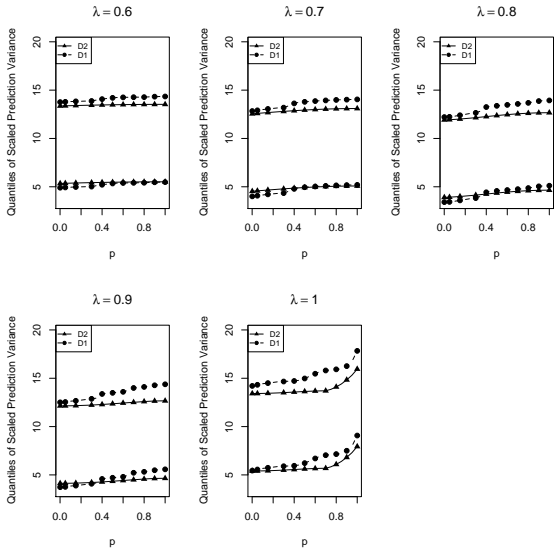


Figure: Quantile dispersion graphs for  $D_1$  and  $D_2$  [Example]

## Conclusion

- It is evident that for small values of  $\lambda$  (less than 0.9),  $D_2$  performs slightly better than  $D_1$ . For  $\lambda = 0.9$  and 1, the difference in prediction capability is distinctly noticed in favor of  $D_2$ .
- The semi uniform shell designs -  $D_3$  and  $D_4$  perform better than  $D_1$  for  $\lambda = 0.6, 0.7$  and  $0.8$ . However, for  $\lambda = 0.9$  and 1 and high values of  $p$ ,  $D_1$  has better prediction capability than  $D_3$  and  $D_4$ .
- The QDGs for the comparison of design  $D_1$  with  $D_5$  clearly depict better prediction capability with design  $D_1$ . Also, design  $D_4$  is better than  $D_3$  and  $D_5$ .

## Sequential/Iterative/Adaptive D-optimal designs

- Normality of random effect and errors, and linearity of the fitted model  $\rightarrow$  a confidence region for  $\tau$ .
- A precise estimate of  $\tau$  can be obtained by making the volume of this region small. Since volume is proportional to  $|\mathbf{M}(\zeta, \mathbf{V})|^{-1/2}$ , one can achieve this objective by choosing a design measure which maximizes  $|\mathbf{M}(\zeta, \mathbf{V})|$  (D-optimality).
- Besides improving the precision of  $\hat{\tau}$ , D-optimal design measures minimize the maximum of the variance of the predicted response over the region of interest  $\chi$  (G-optimality).
- Kiefer and Wolfowitz (1960): Single response
- Federov (1969, 1972): Multi-response (known variance-covariance matrix)
- Wijesinha and Khuri (1987) proposed a sequential algorithm to generate a D-optimal multiresponse design (unknown variance covariance matrix - Zellner (1962)).
- Atkins and Cheng (1999)
- Fedorov, Gagnon and Leonov (2002), Fedorov and Leonov (2004) and Dragalin, Fedorov and Wu (2006)